

DART AEROSPACE LTD	Work Order :	20176
	Description:	Inspection
	Approval :	<i>[Signature]</i>
		Page 1 of 1

Step	Location	Procedure	By	Date																								
1	PK	Remove from Stock Yes/No Return# <u>255</u> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>0206-559-013</td> <td>KL0008</td> <td>B18903</td> </tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	0206-559-013	KL0008	B18903																	<i>[Signature]</i>	04-01-12
Qty	Part Number	Description	Batch																									
1	0206-559-013	KL0008	B18903																									
2		Re-work/Inspection: A Inspect Kit * NOTE: Return 12 AN4-17A Bolts M11045 12 AN 4-15A Bolts M12207 to stock Replace 12 AN4-14A Bolts M with 12 AN4-12A Bolts M and Add 6 02732-050 cushions B Inspect level 4 C Identify and pack as per PPP KL0008 (Rev E) Add to 02729-3 "Not For use with as part of 0427-659-013" * Change: DSI 9255	u u u	04.04.08 04/04/08 1																								
3	PK	Identify & Stock: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>	Qty	Part Number	Description	Batch																						
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	AC	Cost / part	546	01/05/28																								
	DC	Close W/O Inspect Level 21	<i>[Signature]</i>	04.06.01																								

DART AEROSPACE LTD

Work Order:

18903

Description: Bearpaw Kit (19" x 24") Custom w/o
To modify D2645 into D2432 F

Part Number:

K10008

Dwg: D2432 Rev. F3

Qty:

12

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: (1) K10008 Kit consists of Qty (2) D2432F Dwg not required	HJ	03.03.06	12
2	DC	Photocopy bluefile: K10008 D206-559 D350-578 + DSI 9255 D315-670 D427-659 D427-659 and create labels per PPP K10008 CHG006 DSI 9255. (Bag Bluefiles separately) For KJ	AN	03.03.07	12
3	GA-MV	Cut blank: 20.00" x 24.00" x 1.00" thick Modify D2645 Cut 2 blanks per K10008 Kit into D2432F Material: Black UHMW 1" B6275 D2432 (MUHMBW10) D2645 Batch: B6757 B6838	EC	03.03.10	12
4	MV	Inspect material for defects or damage prior to machining	EC	03.03.10	12
5	MV	Machine as per Felle D2432 and Dwg D2432 Program Name MPP2271	EC	03.03.10	12
6	QC2	Inspect parts as they come of the CNC machine	EC	03.03.10	12
7	MV	Deburr	EC	03.03.10	12
8	QC8 & 5	Second inspection	SP	03/03/11	12
9	KP	Pick: Packing Kit Qty Part Number Description Batch 8 D2182B050 Rubber Cushion 118480 12 D2274 Radius Block B18790 2 D2432F 24" Bearpaw B18933 B18838 6 D2438 Clamp B18027 B18579 12 D2529 Washer B18579 B18539 6 D2732-050 Rubber Cushion M12261/B18539 12 AN4-15A 12A Bolt M12261/M12740 12 AN4-17A 14A Bolt M12574 24 AN960JD416 Washer M126020 12 MS21042L4 Nut (or -4) M6565 M11151 1 Paperwork package from Step 2	CB CB SB CB CB CB CB	03.03.12 03.03.11 03.03.19 03.03.11 03.03.12 03.03.11	12 12 12 12 12 12
10	QC4	Inspect Kit for 100% Completeness on the W/O	LI	03.03.13	12
11	PK	Identify and pack for shipping as per PPP K10008 Add to D2729-3 "NOT FOR USE AS PART OF D427-659-03"	SB	03.03.18	12
12	AC	Cost / part 263.53 * PRO (100% Q123)	AN	03.03.19	12
13	DC	Close W/O 267.75 Inspect Level 21	AD	03.03.19	-

Rev	Date	Change	Revised By	Approved
F	02.05.22	Chg 005 (MPP 2245)	NG	
G	02.07.11	Replace D2639 (D2981-0200-1600) with D2732-050	KJ	
H	02.08.15	Added D427-659 to Step 2	KJ	
I	03.02.21	Reformat; Incorporated D2432F	KJ/RF	

REFERENCE ONLY

H:\Forms\Quality Assurance\Approved QA\IPPSHORT revA

(NOTE MAKE A COPY TO ROBERTO)
AFTER W/O IS CLOSE

Dart Aerospace Ltd.
Hawkesbury

Job Costing Report

Mar 07, 2003
11:51 am

Work Order No : 0018903
Project Name : *K10008
Project For :
Work Order Type : Main
Main WO Number :
House Part Number : *K10008
Description : Bearpaw kit 19" x 24"
Manufactured : Yes
Amount Req'd : 12
Amount Done : 0
Start Date : 03-05-03
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : "NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00		
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00		
Testing Hours	0.00	0.00	0.00	0.00	0.00
Testing Cost	0.00	0.00	0.00		
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00		
SubContract Hours	0.00	0.00	0.00	0.00	0.00
SubContract	0.00	0.00	0.00		
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

REFERENCE ONLY

Approved by: [Signature] 03-03-10



Dart Aerospace Ltd

1270 Aberdeen Street
Hawkesbury, ON, K6A 1K7
CANADA
TEL.: 1 613 632 3336 FAX: 1 613 632 4443

K10008 BEARPAW KIT CHG DSI 9255

INCLUDES PARTS FOR:

D206-559-013

D350-578-011

D315-670-011

D427-659-011

"NOT FOR USE AS PART OF D427-659-013"

B/N: B18903

H 03.03.18

THIS COLO ONLY.

REFERENCE ONLY

W/O 18903
K10008

A/N

BATCH

6 DA182B050-	B18480
12 DA274 ✓	B18790
2 DA438F ✓	B18903/B18830
6 DA438 ✓	B18027/B18579
12 DA529 ✓	B18579/B18539
6 DA732-050 ✓	B20433
12 AN4-12A ✓	M14393
12 AN4-14A ✓	M13103
24 AN96055D416 ✓	M12620
12 M521042L4 (-4) ✓	M6565/M1151

Repacked kit

Kit did not work

AC4 - Inspect Kit 100% in 04.24.08

